

Figure 2

All amounts are calculated in domestic currency.

Purchase Order ID/ Carr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name		VC-CAM002	Camp Steel								
PO31259	I		M6061T6B2.000X02. f		2/10/2016	2/11/2016	12.0000	\$12.50	0.0000	0	\$149.94
CAD	No		6061-T6 Bar 2.00 x f 2.25		12.0000	PLOU01		\$149.94	0.0000	0	
			M134219								
								Total Received Quantity:			12.0000
								Total Qty to Inspect (PO U/M):			0.0000
								Total Reject Quantity:			0.0000
								Total Receipt Value:			\$149.94
								Total Balance Due Quantity:			0.0000



Can Do.

Service Center Metals

5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

BILL TO

MANIFEST NUMBER

276474

DIE NUMBER

MRB0468

DATE OF SHIPMENT

11/10/2015

SHIP TO

CUSTOMER NO

C717724

ALLOY/TEMPER

6061-T6511

SALESPERSON

D. Schroeder (Canada)

Quantity Certified

998 lbs

14 pcs

CUSTOMER PART NUMBER
V833321-MRB0468

DESCRIPTION
SCRB 2.000x2.500

CERTIFICATION

ASTM-B221-14 StencilCont

SPECIFICATION

AMS-QQA-200/8 - 1997

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties

Tests Lot No.

3 201519754

1568844-45

Test Date

10/15/15

Ultimate Tensile Strength (KSI)

min 47.00

max 50.10

Yield Strength (KSI)

min 43.60

max 47.20

Percent Elongation

min 15.20

max 15.50

DAS 14 16/02/16 9:09

Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Others Total	Melt Source:
10101502	201519754	6061	0.72	0.34	0.31	0.10	0.87	0.10	0.06	0.02	97.48	0.05	0.15	United States of America
10101503	201519754	6061	0.73	0.34	0.30	0.09	0.85	0.09	0.06	0.02	97.52	0.05	0.15	United States of America

Print Date: 11/10/2015

Calvin J. Wiggins, Director of Quality & Technical Services

Rev. 023111 - UMS

MATERIAL RECEIPT INSPECTION FORM

MATERIAL 6061T6
DATE 16/02/16

PO / BATCH NO 31259/134219

MATERIAL CERT REC'D yes
QUANTITY RECEIVED 12'
QUANTITY INSPECTED 12'
QUANTITY REJECTED _____

THICKNESS ORDERED 2.00X2.25
THICKNESS RECEIVED 2.00X2.50
SHEET SIZE ORDERED _____
SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	Y <input type="radio"/> N <input checked="" type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT THICKNESS	Y <input type="radio"/> N <input checked="" type="radio"/>	<i>Acceptable as per Jean-Luc</i>
PHOTO REQUIRED	Y <input type="radio"/> N <input checked="" type="radio"/>	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="radio"/> N <input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="radio"/> N <input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

Testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 14</u> DATE: <u>16/02/16</u>	SIGNED OFF BY: _____ DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO31259**

Purchase Order Date 2/4/2016

PO Print Date 2/4/2016

Page Number 1 of 1

Order From :
CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 667 4248

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B2.000X02.250	6061-T6 Bar 2.00 x 2.25	2/10/2016 Yes 2/10/2016		12.00 f	\$17.50	\$210.00
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							
NOTE: 6061-T6 BAR 2" X 2.5" IS ACCEPTABLE AS PER JEAN-LUC							

Line Total: \$210.00

PO Total: \$210.00

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 2/4/2016